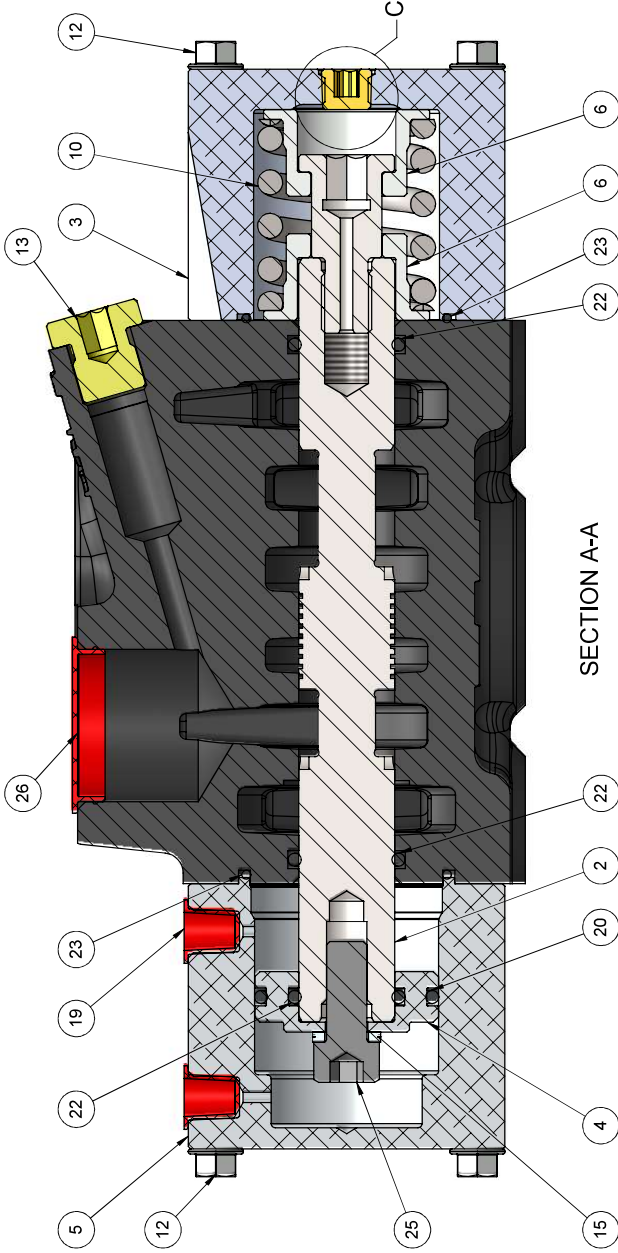
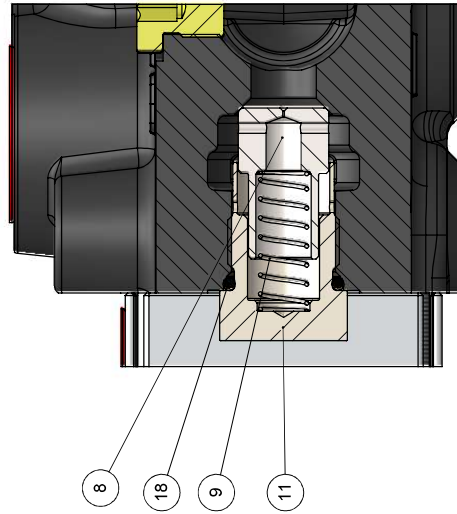
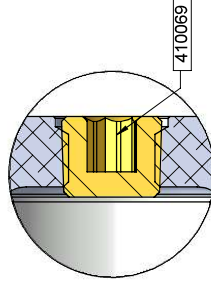




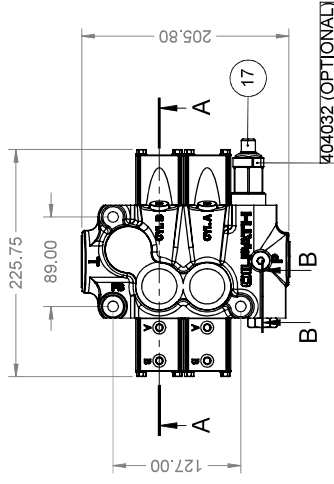
SECTION A-A



SECTION B-B



DETAIL C
SCALE 2 : 1



SCALE 1 : 5

404032 (OPTIONAL)

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	202217	OP22 1" BSPP P-A-B 1 1/4" BSPP-T 1/4	1
2	249350	MK2 TIP MINI X S SPOOL - 4 GROOVES	2
3	253163	SPRING CAP - EXTRUDED ALUMINUM	2
4	238093	OP22 MK2 AIR PISTON	2
5	253215	OP22 MK2 AIR CYLINDER	2
6	250031	Spring Cup - OP22	4
7	244021	Centre Stud - OP22 Spool	2
8	241059	OP22 Lift Drop Check Poppet	1
9	416022	OP25 Load Check Spring	1
10	416310-400N	TIP X MINI SPRING CENTRE SPRING - 400N	2
11	240336	OP22 Port Plug	1
12	415511	M6 x 60 Small Hex Forged Bolt (Grade 4.6)	16
13	410002	1/4" BSP-P HOLLOW HEX PLUG	3
14	410069	1/8" BSPT PLUG	2
15	415295	NL8 NORDLOCK WASHER STAINLESS STEEL	2
25	415072	M8 X 20 SHCS - SS	2
17	505172	R3 RELIEF VALVE ASSY COMPLETE- MK2	1
18	401095	BG 910 O-Ring - Nitrile 90 Duro	1
19	411003	SCP2 Plastic Plug 1/8" BSPT/NPT	4
20	401559	BS 124 ORING 90 DURO	2
21	401196	BS 125 Nitrile O-Ring	1
22	401010	BS 116 Nitrile O-Ring	7
23	401324	BS 029 Nitrile O-Ring	4
24	401493	BS 028 Nitrile O-Ring	1
25	411029	SP385 Plastic Plug for 1-1/4" BSPP	1
26	411028	SP310 Plastic Plug for 1" BSPP	3



REVISION DETAILS	NOTES	GENERAL TOLERANCE	UNLESS OTHERWISE STATED	SCALE: 1:1	SHEET 2 OF 2
	• ALL DIMENSIONS IN mm • ALL DRILL DEPTHS TO SHOULDER • BREAK ALL SHARP EDGES	0. = ±0.5 mm 0.0 = ±0.25 mm 0.00 = ±0.10 mm 0.000 = ±0.02 mm 1.6/ [0.10]			
ECN	DATE	DESCRIPTION			

TITLE		OP22 SS A12 R3 1" BSPP - P,A,B 1-1/4" BSPP-T 1/4" PS	
DRG NO.		02220007	
MATERIAL		MATL: Various	
DRAWN BY		DRN: S.Sayeenathan	
CHECKED BY		CKD:	
APPROVED BY		APP:	
DATE		DATE: 9/12/2020	

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